

CUSTOM SANITARY FABRICATION SERVICES

PIC-FAB Trench Floor Drains are custom designed in consultation with you. They have multiple features and benefits that make them a favorite with processors concerned with cost effective sanitary drainage. We fabricate and install both greenfield installations as well as retrofitting existing floor drain systems that may have deteriorated.

- Custom widths and lengths available
- Modular trench drain ("U", "V", or "Square")
- Laterals can be custom designed at 45° or 90°

The "V" design is or cost effective and provides cleaning advantages over the traditional "U" design. The body is manufactured from 10 to 14 gauge 304 stainless steel (316 stainless steel for high corrosion applications) with an ultra-sanitary bead blast finish (interior and top only). Each body has a 2" wide anchor flange with $\frac{1}{2}$ ' drop to tie into epoxy coating on top of the concrete slab.





Bodies can be fabricated in the shop in lengths up to 40' and can be fitted together with either flanges and neoprene gaskets or field welded. End and bottom outlets are included.

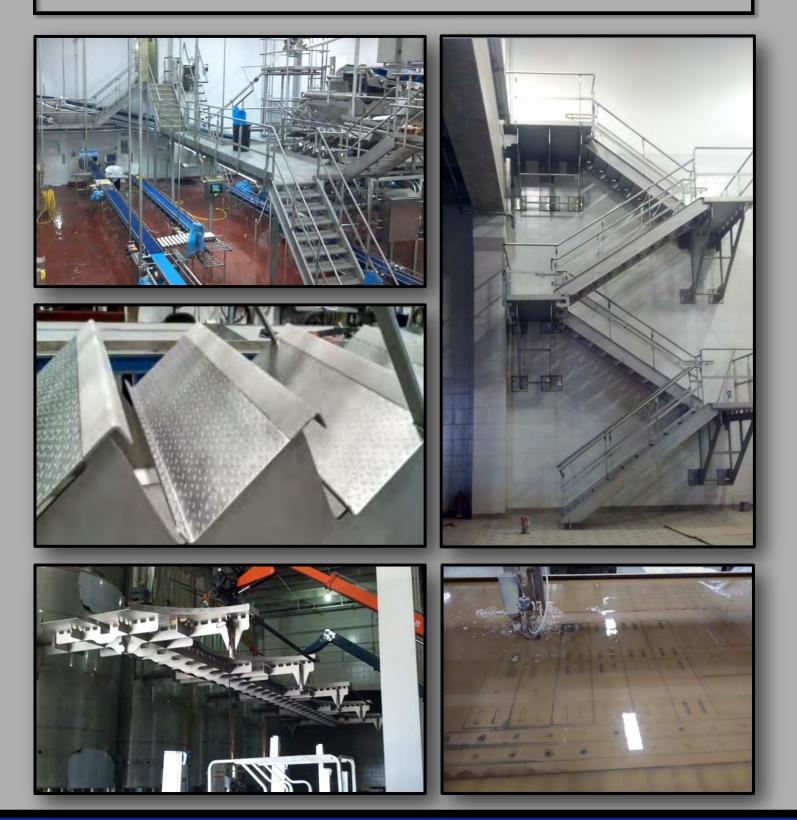
A variety of sanitary cover designs are available including reinforced diamond plate, 1 ¹/₄" or 1 ¹/₂" stainless steel bar grate (either clipped or removable) or a stainless steel grip strut for applications with high slips/falls concerns. Design considerations include loads (i.e. fork lifts) and wash down volume requirements. Covers can also be fitted with circular sanitary drains or scuppers.

Function: Used in food processing and storage areas where sanitary requirements are stringent.

PRECISION INDUSTRIAL CONTRACTORS, INC.

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